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restare to submit the DAZ may result in penalties of R500 per DAZ and failure to produce the cargo manifests or failing to produce it within the allowable timeframe may result in penalties of R1000 per manifest.

Customs would like to encourage voluntary compliance, and all stakeholders are requested to ensure their complete compliance with the above procedure by Wednesday 12/11/2003

DOMINOES

Tools

Tenon saw, G-clamp or vice, drill with 3mm (1/sin.) bit, try-square, small paint brush, ruler and pencil

Materials

Wooden batten, 51mm x 25mm x 305mm (2in. x 1in. x 12in.) Medium and fine grade sandpaper Masking tape Gloss polyurethane varnish

To make the dominoes

Divide the batten into 28 sections, each 10mm ($\frac{3}{8}$ in.) thick. With a pencil, mark three sides of the wood at each division using the try-square.

Secure the batten with the G-clamp and saw the lengths into sections; keep to the marked lines to obtain a right-angled edge.

Divide each piece in half with a pencil, clamp and run the saw along the pencil line to a depth of 1mm ($\frac{1}{32}$ in.).

Mark out the positions of the pips on each piece with a pencil. (Each domino bears a different combination of numbers from blank to six.) Clamp, and at each marked point drill down to a depth of 2mm (1/16 in.).

To obtain a consistent depth of indentation wrap masking tape around the drill bit 2mm ($\frac{1}{16}$ in.) up from the bottom. Sandpaper each piece removing all sharp edges.

Finishing

Apply clear gloss varnish to each domino.

If desired, apply wood primer and a coat of coloured paint to the flat side of each domino; this will ensure that players cannot cheat by memorising the wood grain on the backs of certain tiles!



Dominoes